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(with or without the pile fabric 14 on top, preferably with) over a woven fabric article, in this instance a conveyor belt 16, which is formed from woven fiberglass and coated with TEFLON® and which comprises cut-out holes 25 in certain locations on the belt 16 which correspond to the desired pattern of cleats 24 to be formed on the backing sheet 12. The woven structure 27 of the conveyor belt 16 also transfers such a woven pattern 26 to the backing sheet 12 to provide increased slip resistance supplemental to the cleats 24. In order to permit proper cleat formation on the backing sheet 12, a cushioned platen liner 18 made from silicon rubber is present underneath the conveyor belt 16. All of these layers of articles are placed upon the metal platen 20 of a mat manufacturing apparatus (not illustrated). The floor mat 10 has already been transferred by the belt 16 through a vulcanization chamber (not illustrated). Upon removal from the belt 16, the floor mat possesses the desired cleats 24 and woven patterns 26 for anti-creep benefits upon use.--

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IN THE CLAIMS:

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1.(Amended) A floor mat article comprising at least a rubber sheet component having a bottom side and a top side, wherein said bottom side is intended for contact with a floor, wherein said rubber sheet component comprises a plurality of cleats formed integrally on the surface of said bottom side and at least a portion of the bottom side surface of said rubber sheet component also comprises a pattern of the appearance of a weave structure within said bottom side surface of said rubber sheet within all of the areas therein in which a cleat is not present.